

## HOT SPLIT DESIGNS / HIGH OPACITY PUFF

Temperature : 375° F to 385° F  
 Time : 4 to 6 seconds  
 Method : Peel immediately

## REFLECTIVE

Temperature : 300° F to 325° F  
 Time : 6 seconds  
 Method : Cold Peel - Strong Pressure

## HOT SPLIT DESIGNS / HIGH OPACITY PUFF

Temperature : 280° F to 300° F  
 Time : 5 seconds  
 Method : Warm/hot Peel - Strong Pressure

## GLITTER

Temperature : 325° F to 375° F  
 Time : 8 seconds  
 Method : Cold Peel - Strong Pressure

## FOIL

Temperature : 325° F to 375° F  
 Time : 6 seconds  
 Method : Cold Peel - Strong Pressure

## SUBLIMATION

Temperature : 325° F to 375° F  
 Time : 40 TO 60 seconds  
 Method : hot Peel

## CUSTOM ORDERS FILE SETUP

### PREFERRED FILE FORMATS

For screen printed designs, make sure all fonts are converted to curves, and all the images are vectors. If a vector file is not available, a high resolution JPEG or TIFF is accepted for 1 colour jobs.

### SCREEN PRINTING



### SUBLIMATION



**SET SIZE** Please make sure you know and let us know the size the artwork is to be printed.

**CHECK FINE DETAILS** To ensure the fine details and outlines on your artwork are printed clearly, make sure the smallest areas are at least:

### Small details & outlines

Minimum 1.5points  
 Ideal 2 points

### Non-Printing/Knock-out areas

minimum 2 points  
 Ideal 3 points

### TURN-AROUND

Once the artwork is received, we will prepared a proof and a quote. After approval and 50% payment is received, the order goes into production.

**Custom heat transfers** : 5 to 7 business days from the approval date.

**Stock Items** : Ships in 1 to 2 days.